

T645 - RECOMMENDED SPECIFICATION

GENERAL

Furnish and install where indicated on plans or described in schedules adjustable blade Louver Type T645 as designed and manufactured by The AiroLite Company LLC, Schofield, Wisconsin. Louvers shall be furnished with bird screen, insect screen, electric or pneumatic actuators, supports and finishes as specified and as required for a complete installation.

SUBMITTALS

Manufacturer shall submit shop drawings incorporating key plans, elevations, sections and details showing profiles, angles and spacing of louver blades and frames; unit dimensions related to wall openings and construction; and, anchorage details and locations. Provide samples of manufacturer's finish and color charts showing the full range of colors available. For each type of product specified, submit free area, air performance, and water penetration ratings determined in accordance with AMCA Standard 500-L 99 and licensed under the AMCA Certified Ratings Program.

PRODUCTS

Louvers shall incorporate adjustable blades in a single frame. Louvers shall be 4-inches (101.6 mm) deep and assembled entirely from extruded aluminum components. Adjustable blades shall be 0.081-inch (2 mm) extruded aluminum, alloy 6063-T5. Frames shall be 0.125-inch (3 mm) extruded aluminum, alloy 6063-T5. The louver head and each jamb frame shall incorporate integral gutters to minimize water penetration. Adjustable blades shall be positioned at 45-degrees and spaced 4.5-inches (114.3 mm) on center. Adjustable blades may be fitted with dual-durometer vinyl blade-edge gaskets and compressible jamb seals to resist air leakage and water penetration when the adjustable blades are closed. The blade linkage assembly shall be fully-enclosed within the louver jamb frame and isolated from the active airstream.

STRUCTURAL DESIGN CRITERIA

Louvers and any supports required shall be designed and furnished by the manufacturer to withstand a wind force of not less than 25 pounds per square foot. Louvers larger than 60-inches (152 cm) wide x 96-inches (244 cm) high will be fabricated and installed in multiple sections. Louver blades, frames, mullions and anchorages shall be demonstrated to withstand the specified wind design load.

PERFORMANCE RATINGS

FREE AREA:	6.48 Square Feet (0.602 m ²)
MINIMUM FREE AREA VELOCITY	
at Beginning Point of Water Penetration:	1,023 fpm (5.197 m/s)
MINIMUM AIR VOLUME FLOW RATE	
at Beginning Point of Water Penetration:	6,629 cfm (3.129 m ³ /s)
MAXIMUM STATIC PRESSURE	
at Beginning Point of Water Penetration:	0.17 in. H ₂ O (0.043 kPa)